



Ultra Fibre

Body filler with glass fibres to reinforce various substrates.

Features & Benefits

- Good adhesion to many surfaces – non sag formulation can be applied in thicker layers
- Designed for use on steel, aluminium, GFPR and carbon surfaces – can be used to reinforce damaged surfaces
- Easy to sand by hand/machine even with finer grits (P120 – P150) – does not clog the paper
- Can be over-painted with all leading primer/ paint systems – Use with confidence



P/N	Product	S/C	Content	Packaging
86959	Ultra Fibre Blue	PUFB21	1840 g	Can

Application

It is manufactured under vacuum to give an ultra smooth surface finish and is made with soft resin, which makes it easy to sand with good flexibility. Ultra Fibre is ideal for applications on visible areas such as bonnet and roofs.

Ultra Fibre can be used for filling holes and imperfections on steel, aluminum, GFPR, carbon surfces and OEM paint surfaces.

Instructions

1. The surface to be treated must be de-rusted, degreased, dry, dust free and matted.
2. All prior coats both unhardened lacquers and thermo-plastic acrylic varnishes must be removed.
3. Add and mix 2-3 parts of red hardener paste to 100 parts of filler.
4. Apply the mixture that has a pot-life of about 3 to 5 minutes at 20 °C.
5. After 16 to 30 minutes the hardened filler is sandable, by hand – machine dry sanding use P120 – P320.

Additional Information

Hints & Tips

The hardening process is accelerated by heat and delayed by cold, not recommended to use below 15 °C. Always wear gloves to avoid contact of greasy fingers on vehicle. Always use a mixing pallet, this minimises inclusion of air and reduces risk of contamination from other products.



Technical Information

General Info:

Consistency:	Smooth non-sag paste
Base material:	Polyester
Colour:	Blue
Odour:	Solvent
Shelf Life (months):	12
Customs Tariff Code:	321410100
VOC:	203 g/l
Accessories:	Spatula in lid & hardener
Pieces per unit:	1

Mixing ratio:	100:2-3
Solubility in water:	No
Working time:	3 - 5 min
Drying time:	16 - 30 min, 5 min IR short waves distance 80 cm, max. temp. 80°C or special drying programme of the IR unit min
Dry film thickness:	max. 5mm
Wet on wet:	No
Shore D hardness:	82 (24 h/20°C)
Specific gravity:	1.75 g/ml
Application temperature (min.):	10 °C
Application temperature (max.):	30 °C
Temperature resistance (max.):	+80 °C
Temperature resistance (min.):	-20 °C
Solid content:	94-95 wt.% (comp. A+B)

Using too much hardener can lead to topcoat discoloration. It is not recommended to use putty below 15°C. Not to be used on: Thermoplastic parts, especially PP, PE, PTFE, wash primers, 1K acrylic or nitrocellulose products



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