



# Sealer on a Roll

Self-adhesive rubber based sealer tape.



## Features & Benefits

- Seam Sealer on a Roll - effective and easy to use compared to extrudable seam sealants
- Immediate paint over - time saving
- Different shapes and width available – in line with the OEM shapes used in production
- Flexible tape - also applicable around corners

P/N	Product	S/C	Packaging
83680 <i>(incl. 83681, 83682, 83683, 83679, 85304)</i>	Sealer on a Roll Kit	KSR	Kit
83681	SOR flat 6 mm x 16 m	SR6	1 roll
83682	SOR flat 8 mm x 16 m	SR8	1 roll
83683	SOR flat 10 mm x 16 m	SR10	1 roll
83679	Roller	RSR	1 piece
86587	SOR half-moon 3 mm x 6,5 m	SORHM3	1 roll
86588	SOR half-moon 6 mm x 9 m	SORHM6	1 roll
86429	SOR half-moon 8 mm x 9 m	SORHM8	1 roll
86430	SOR half-moon 10 mm x 9 m	SORHM10	1 roll
85304	Primer SOR	PSR2	400ml

## Application

Sealer on a Roll is a tape designed to quickly and effectively recreate the OEM finish on doors, bonnets, boot lids and wheel arches.

Double profile tapes are available in 6, 8 and 10 mm, half-moon tapes in 3, 6, 8 and 10 mm sizes. The contoured profile perfectly replicates the finish on your most makes of car – easy to use, little skill required, immediate paint over.

Just spray on the primer, apply the tape and it's ready to paint immediately!

Sealing tape (10mm) can be applied to the inner side of the panels, where metallic surfaces / plates are joined together, and the damaged portion can be restored to the original state.



## Technical Information

### General info:

<b>Consistency:</b>	As components listed overleaf
<b>Base material:</b>	Rubber
<b>Colour:</b>	White
<b>Temp resistance:</b>	70 °C
<b>Shelf life (Primer):</b>	12 months
<b>Shelf life (Tapes):</b>	36 months
<b>Custom tariff code (Primer):</b>	3209 90 00
<b>Custom tariff code (Tapes):</b>	3919 19 38
<b>Primer VOC:</b>	792 g/l
<b>Size:</b>	6, 8, 10 mm x 16 m (flat shape) 3 mm x 6,5 m and 6, 8, 10 mm x 9 m (half-moon shape)



SDS available on [www.kenturope.com](http://www.kenturope.com)

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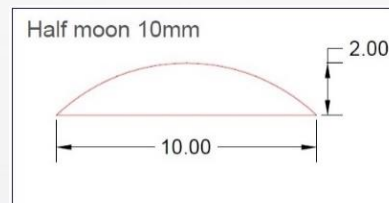
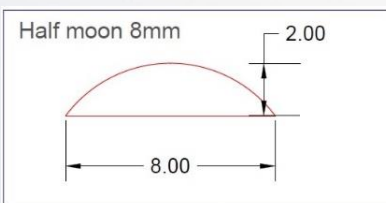
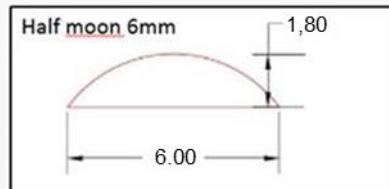
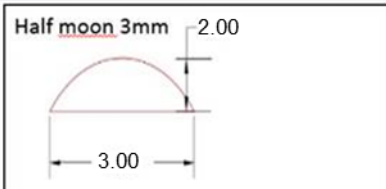
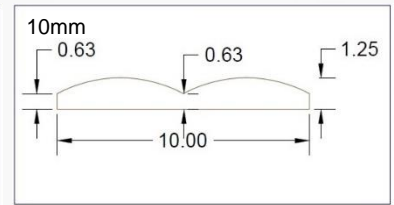
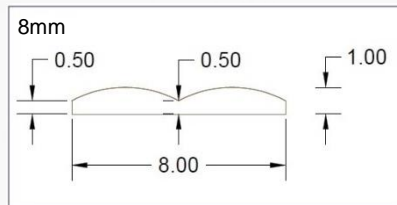
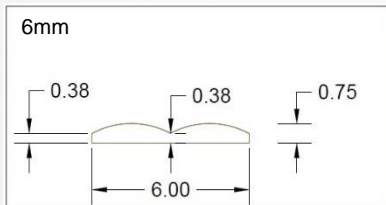
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## Instructions

1. Scuff the surface of the panel with surface conditioning pads to remove any excess seal material from the seamed part of the surface.
2. Use an air gun to remove the dust and wipe off the surface with cleaning material or solvent. The surface should be clean and dry before spraying the primer.
3. Apply the sealing tape primer in two light coats evenly according to the directions until the surface appears glossy and allow to dry. It is essential to use the specific sealing tape primer to ensure secure bonding of the tape to the panel as well as to prevent rust.
4. Air dry for approximately 5 - 15 minutes at 20°C. Wait until the primer has dried and the surface is no longer sticky.
5. Start at a corner and apply the tape in one direction. Peel off the film and, using your finger apply pressure at the beginning of the tape. Remove the film carefully as when the adhesive is dirty, it will lose contact with the panel. Never pull or stretch the tape. Work at a temperature of approximately 10 °C to 20 °C. The tape may lose its adhesive properties at lower temperatures. Warming the tape can improve contact. Ensure firm contact of the tape on the panel at the end of the tape as it can easily lift at the end. Leave a piece of the corner open to apply putty. Cut the tape with a pair of scissors.
6. Carefully check the tape for proper contact, especially at the ends. Use the roller to pressurize the tape. Move the roller in the opposite direction to how you applied the tape. Use light pressure to remove air from the tape and then repeat using more pressure to ensure firm contact between the tape and the panel.
7. Inspect both ends of the tape. Wipe off any dirt on the tape.
8. Use putty according the specified directions on corners, joints, drains and spot welds.
9. Carefully check the tape for lifting, separation, gaps between tape and panel.
10. Paint.
11. Dry the panel. Do not use temperatures exceeding 70°C if using infra-red heaters to dry. Leave at air temperature for 15 minutes before using the heater.

## Additional Info



## Hints & Tips

The Sealer on a Roll can be painted directly without adhesion promoter / primer, applying a promoter / primer before painting will give a better finish. Flat shapes have a double profile which allows to divide them also in 3, 4 and 5mm width.

The roller can help to achieve a better result when applying the flat tape. It is not needed for the half-moon shape as it is designed for even surfaces.